



Dart Aerospace Ltd.
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D4961-045
Job Sheet 183558



Part No: D4961-045

Job Qty: 3 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 16-08-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		10/5/18	0.00	0.00	Start Up Small Fab-4		58 18/9/18
110	Small Fab	3 pcs		10/5/18	0.00	2.70	Small Fab-8		9-89 38
120	QC	3 pcs		10/5/18	0.00	0.00	QC5		9-89 38
130	Packaging	3 pcs		10/5/18	0.00	0.00	Packaging3-2	5/12/18	SEP 20 2018
140	QC21-SA	3 Ea		10/5/18	0.00	0.00	QC21		21 SEP 21 2018

Part Op 120 - QC5- Inspect part completeness to step on W/O
Descriptions: 130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	6 Ea (2 ea)	90-Start up Operation	5104005
M304TR0.750W.049	304 Round Tube .750 X .049W	1.9500 ft (.65 ea)	90-Start up Operation	5051211 5072449
MS20819-12J	Sleeve	6 Ea (2 ea)	90-Start up Operation	5103920

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	6	19	0
	M304TR0.750W.049	2	161	0
	MS20819-12J	6	68	0

Part Specifications

Specifications could not be found.

DART
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Container No: S111891



Part: D4961-045

Job No: 183558

Serial No/Batch: S111891

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18